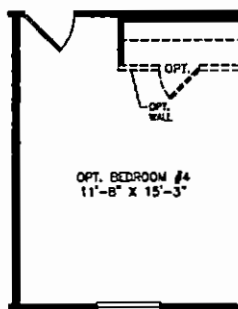
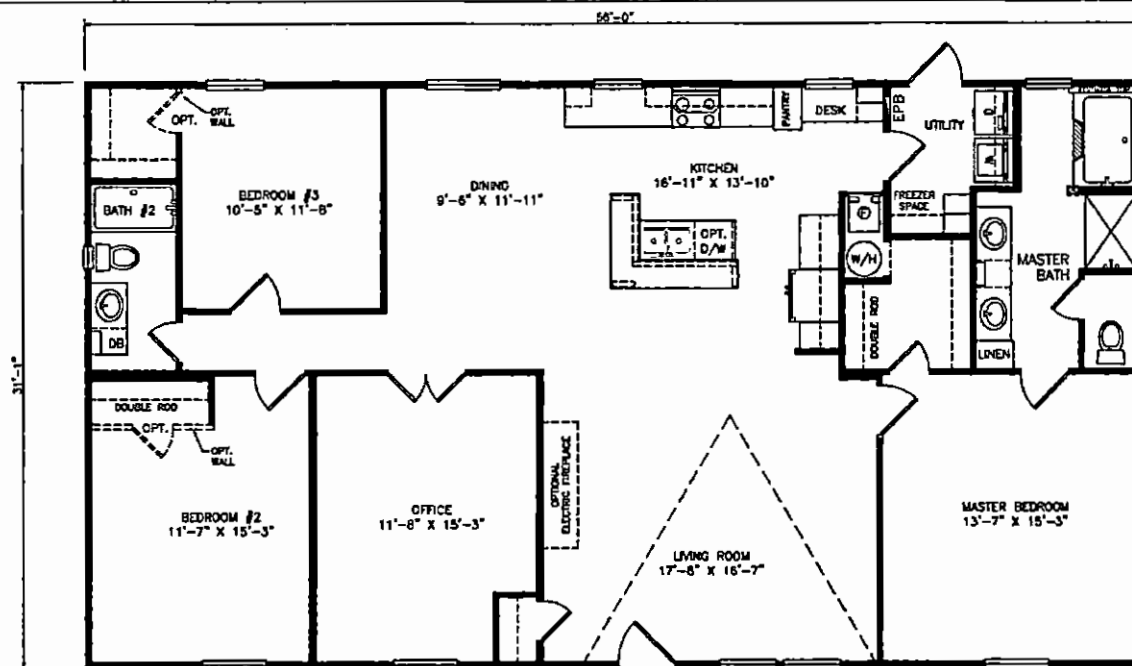


RECEIVED

APR 06 2021

BY: RO



MODEL C-3260-32B
BOX SIZE=31'-1" x 56'-0"
3 BEDROOMS / 2 BATH (1746 SQ. FT.)



4801 MARK IV PARKWAY
FORT WORTH, TX 76108
(817) 624-7565
103 N. NEAL STREET
COMMERCE, TX 75428

DATE: 08/18/2016
SCALE: NTS

MODEL: 3260-32B
DRAWN BY: JMS

TITLE: LITERATURE

(ALTERNATE WINDOWS)

DWG #:

REF	DESCRIPTION	DATE	REVISED BY:

Minute Man **Anchors, Inc.**

Patent Number
6622439

Installation Instructions for Model LLBS Longitudinal and Lateral Bracing System Zone II

Note: Your set must be designed by a Registered Professional Engineer if all or one of the following conditions occur:

Location is within 1,500 feet of Coast	Roof eaves exceeds 16"
Pier Height exceeds 48"	Main beam spacing exceeds 99.5"
Sidewall height exceeds 96"	

- 1 Refer to the Home Manufacturer Installation Instructions for pier locations. Note: SD3 pad is 2.8 square foot. Vertical tie anchors are required in accordance with home manufacturer. Vertical ties must be used at all connection points furnished by the home manufacturer. Marriage wall anchors are required in accordance with the Home Manufacturer Instructions.
- 2 Refer to the Systems Placement Plans for the location of Longitudinal Lateral Bracing System. (See Attached)
- 3 Remove turf to expose firm soil at each SD3 pad location. Install SD3 pad to manufacturer, state, local codes, and frost line guidelines as it may apply. For extremely hard or rocky soil, mark four (4) slots and pre-drill soil with a 3/4 x 12" masonry drill bit.
- 4 Attach tube clip to SD3 pier pads (see Detail Assembly Drawing) center pad under beam, level pad. Angle Drive Pins may be driven vertically through four (4) slots in SD3 pier pad now or after home is totally set. Angle drive pins may be driven up to ten degrees (10) off of vertical. If you choose to drive pins after home is set, do not cover slots in pier pad.
- 5 Level home on concrete blocks or steel pier by Minute Man.
- 6 Install Longitudinal and Lateral Bracing in accordance with Systems Placement Plan and Detail Assembly Drawing. (2 longitudinal brace tubes per system in Wind Zone II & III).
- 7 Install vertical anchors and ties.

MMAPO08.2 R-3

Thank you for using Minute Man Products, Inc. If you have any questions, please call
Toll Free at (800) 438-7277.

MADE IN THE USA

305 West King St. East Flat Rock, North Carolina 28726

ZONE II LONGITUDINAL AND LATERAL BRACING SYSTEMS PLACEMENT

No frame ties or stabilizer plates required. **Vertical tie anchors are required in accordance with home manufacturer instructions.** Systems must be as equally spaced as possible. (Triple wides and tag units require 2 additional systems. Place additional systems at the ends of the exposed side of the home.)

2 longitudinal brace tubes per-system required in Wind Zone II.

LEGEND



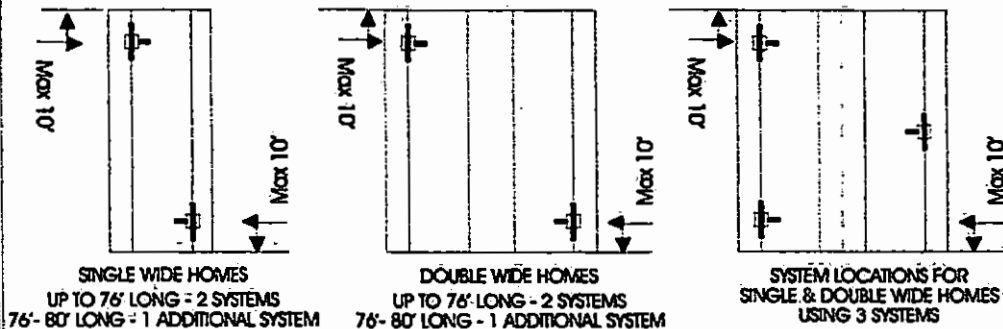
Longitudinal and Lateral Bracing System



Lateral Bracing System

HOME DIMENSIONS REPRESENT BOX SIZE- FOR HOMES OVER 80' CALL MMA

4/12 ROOF PITCH

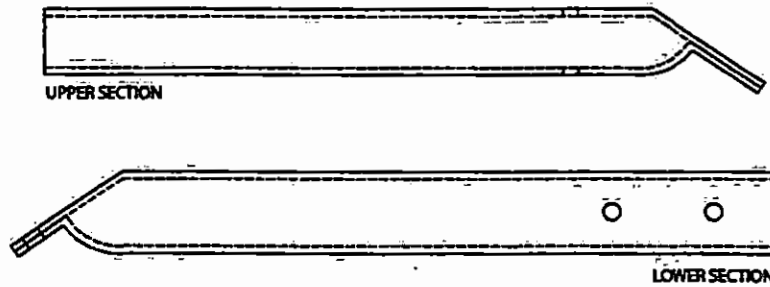


Home's Length ft.	Roof Pitch/Degree of Slope				
	5:12	6:12	7:12	8:12	9:12
	22.62°	26.57°	30.26°	33.69°	36.87°
34'	2	2	2	2	2
36'	2	2	2	2	2
38'	2	2	2	2	2
40'	2	2	2	2	2
42'	2	2	2	2	3
44'	2	2	2	3	3
46'	2	2	2	3	3
48'	2	2	3	3	3
50'	2	3	3	3	3
52'	2	3	3	3	3
54'	3	3	3	3	3
56'	3	3	3	3	3

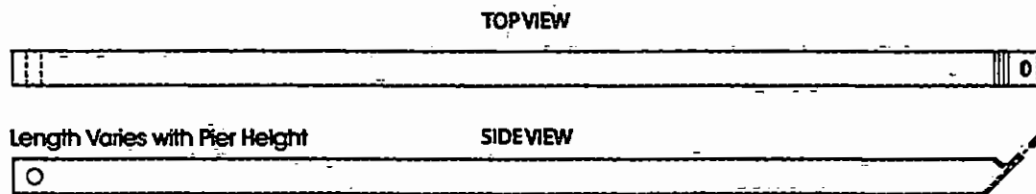
Home's Length ft.	Roof Pitch/Degree of Slope				
	5:12	6:12	7:12	8:12	9:12
	22.62°	26.57°	30.26°	33.69°	36.87°
58'	3	3	3	3	3
60'	3	3	3	3	3
62'	3	3	3	3	3
64'	3	3	3	3	4
66'	3	3	3	4	4
68'	3	3	3	4	4
70'	3	3	4	4	4
72'	3	3	4	4	4
74'	3	3	4	4	4
76'	3	4	4	4	4
78'	3	4	4	4	4
80'	3	4	4	4	4

Call Minute Man Products for system requirements on homes with 9' Sidewalls

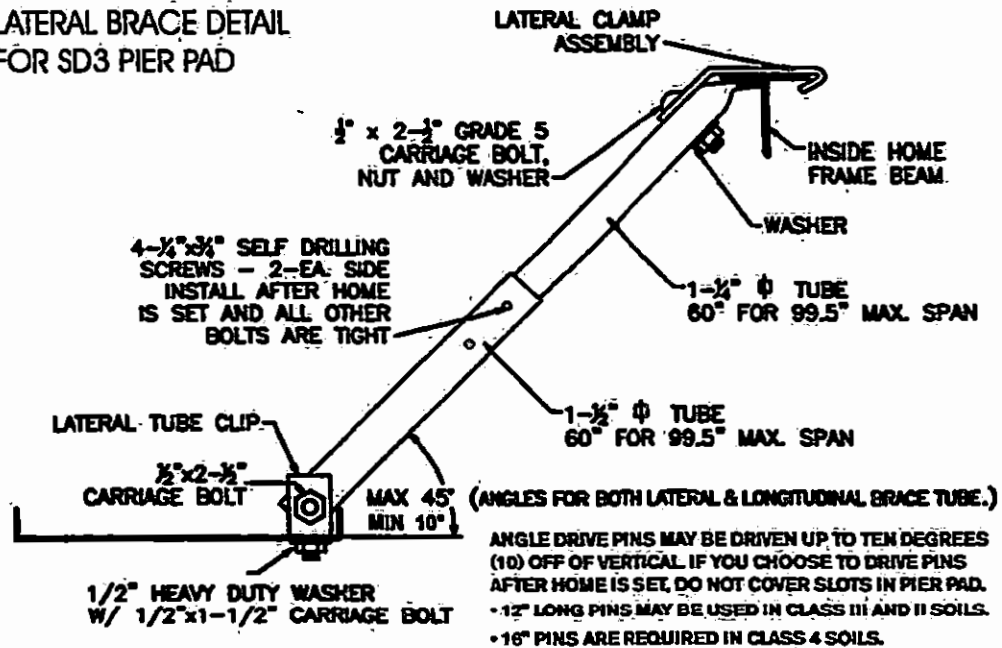
LATERAL BRACE FLEX TUBES FOR CONCRETE



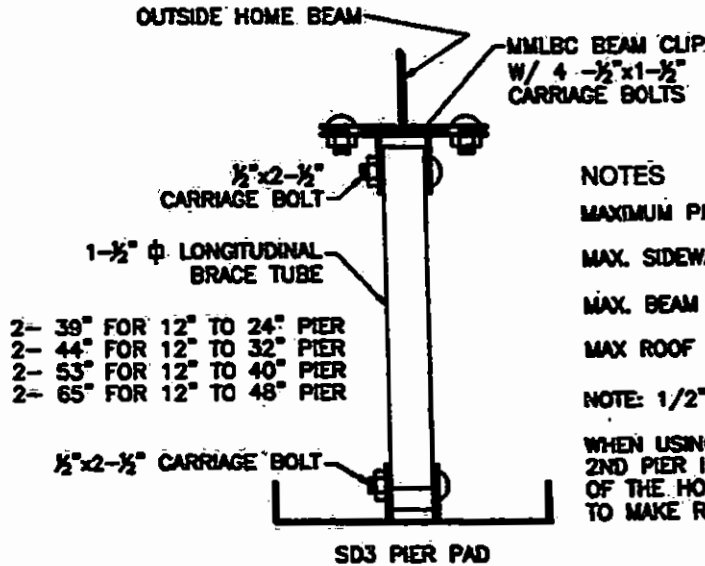
LONGITUDINAL BRACE FLEX TUBES FOR CONCRETE



LATERAL BRACE DETAIL FOR SD3 PIER PAD



LONGITUDINAL BRACE DETAIL FOR SD3 PIER PAD



NOTES

MAXIMUM PIER HEIGHT 48"

MAX. SIDEWALL HEIGHT 96"

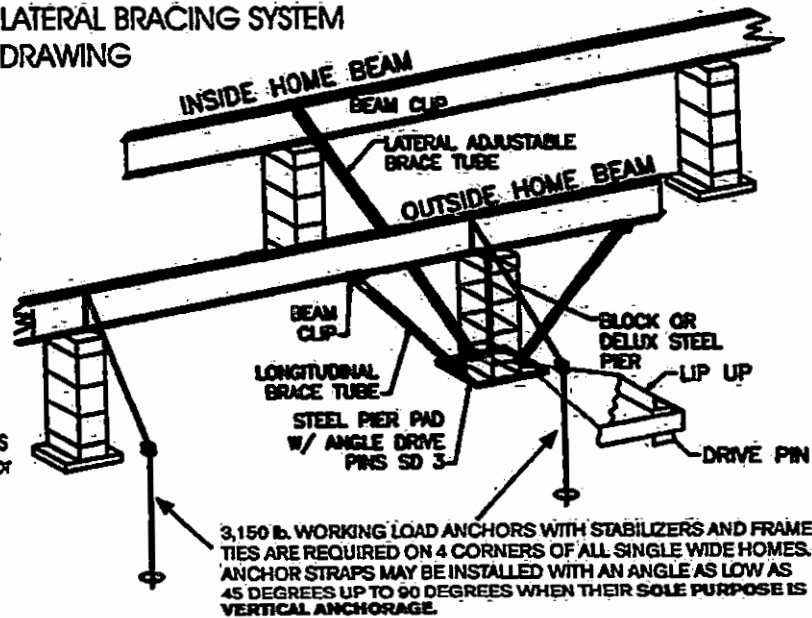
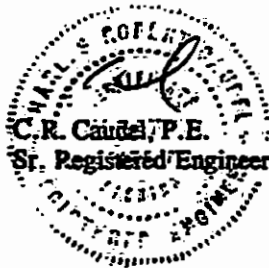
MAX. BEAM SPACING 99.5"

MAX ROOF EAVES 16"

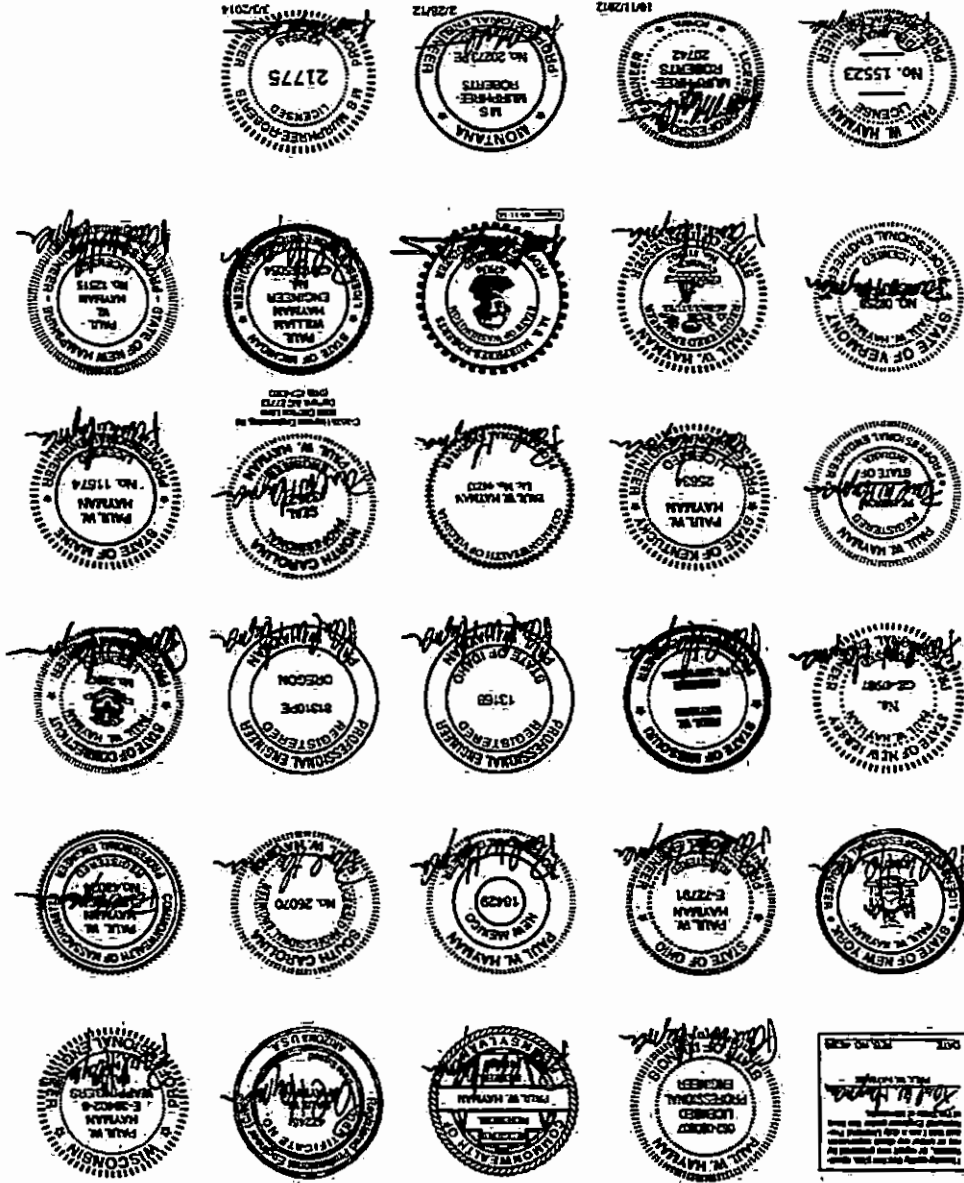
NOTE: 1/2" BOLTS ARE GRADE 5

WHEN USING LONGITUDINAL BRACES, 2ND PIER IN FROM THE END OF THE HOME MAY BE USED TO MAKE ROOM FOR BRACE TUBES.

LONGITUDINAL & LATERAL BRACING SYSTEM DETAIL ASSEMBLY DRAWING

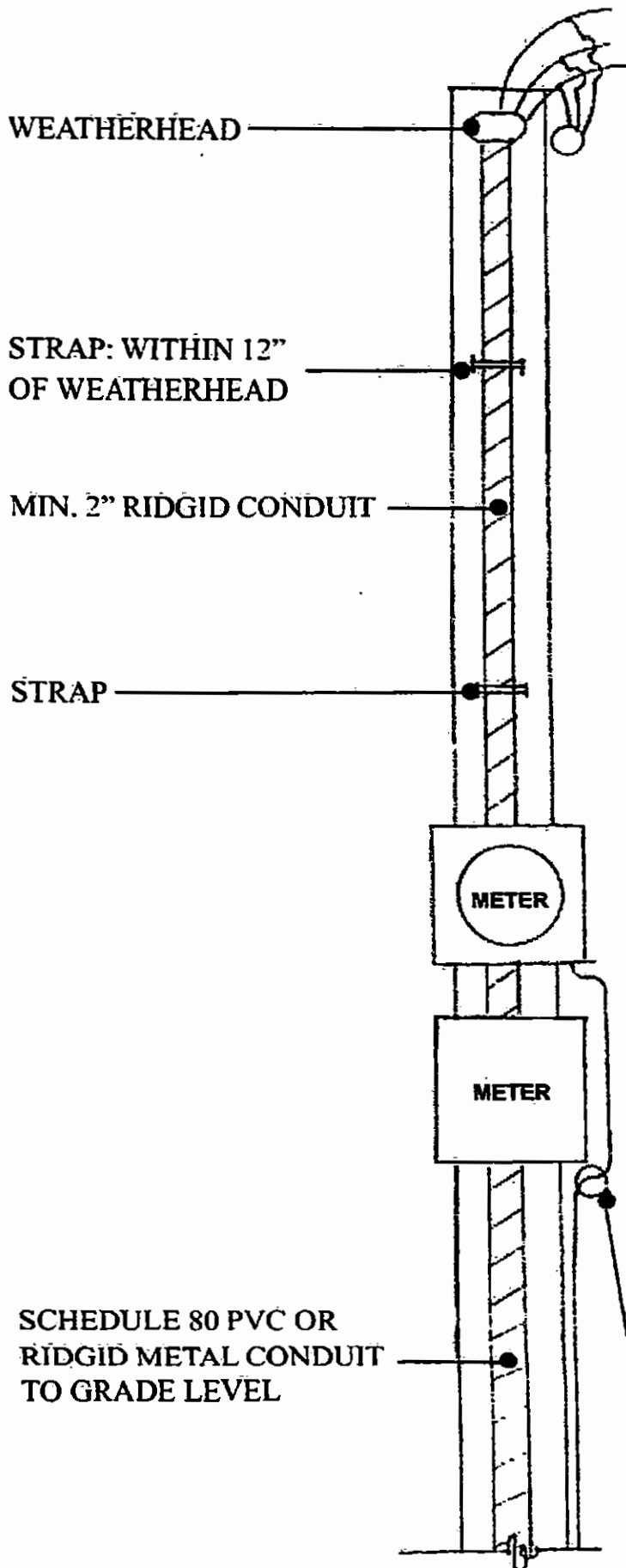


The Minute Man Anchors LLBS
Bracing System was tested for
Wind Zones I, II, & III
Tested 10/10/01
Rev. 3/6/02
Rev. 7/14/04
Rev. 2/1/10
Rev. 1/1/15



LLBS Longitudinal and Lateral Bracing System engineering certification for
 Wind Zones I, II & III, ground and concrete applications.

TRAILER WIRING



UL APPROVED
 LIGHTNING ARRESTOR WILL BE
 CONNECTED AT WEATHER HEAD OR IN
 MAIN DISCONNECT

POLE--MINIMUM 4 x 6 TREATED POLE
 AT LEAST 10' ABOVE GROUND. DRIP
 LOOP SHALL BE MINIMUM 10' ABOVE
 GROUND. POLE SHALL BE MINIMUM 4'
 IN GROUND.

FEED FROM MAIN TO TRAILER
 REQUIRED TO BE 4 INSULATED
 PROPER SIZE WIRES TERMINATED IN
 MAIN OF TRAILER PANEL.

IF WELL IS NEEDED IT MUST BE WIRED
 FOR INSPECTION SAME TIME TRAILER
 ELECTRICAL IS CALLED FOR.

IF A/C IS PERMITTED IT MUST BE
 FINALED WITH TRAILER FINAL.

WIRE SIZED BY TRAILER PANEL SIZE.

AMP - CU - AL - WIRE TYPE

100 - 4 - 2 - RH-RHH-RHW

125 - 2 - 1/0 - THW-THWN-THHN

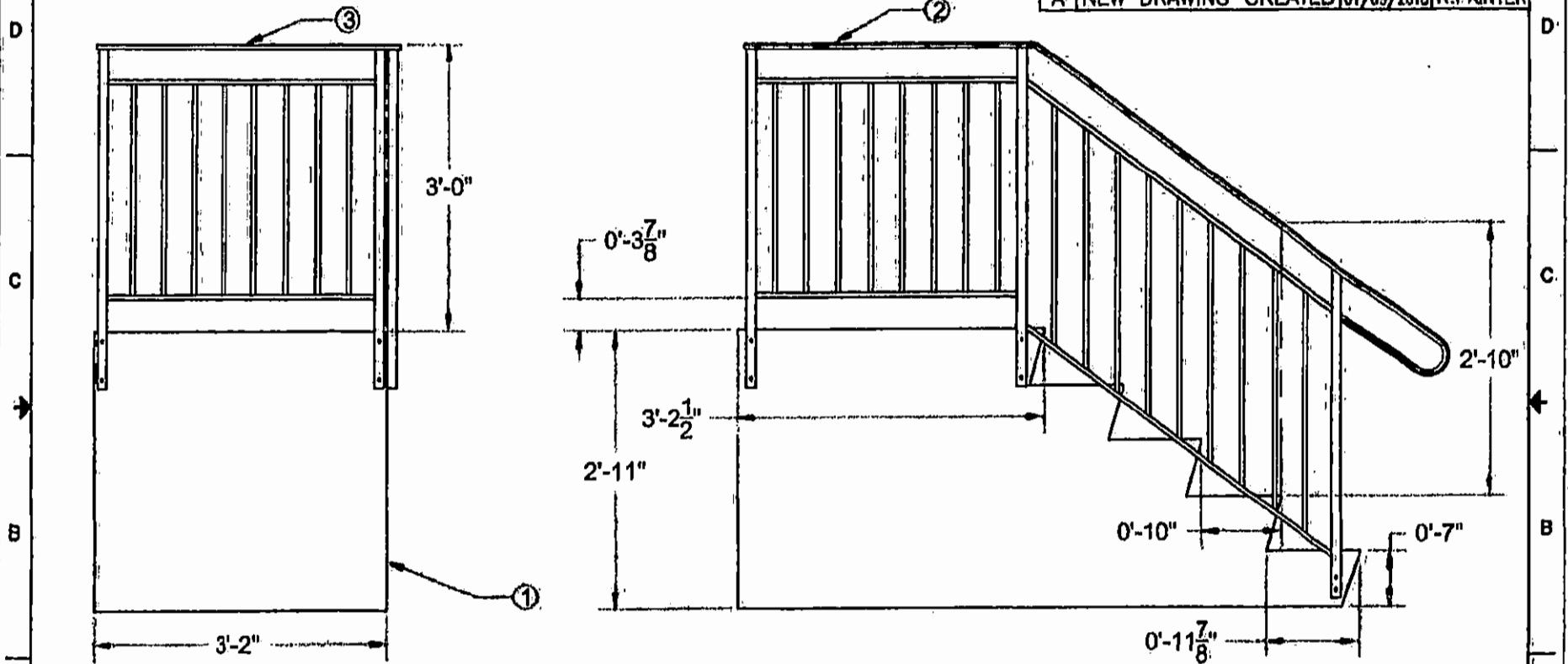
150 - 1 - 2/0 - XHHW

200 - 2/0 - 4/0

CONTINUOUS #4 SOLID COPPER WIRE
 ATTACHED TO TWO (2) 8' GROUND.
 RODS AND CLAMPS MINIMUM 6'
 APART.

STEP & RAIL ASSEMBLY CONFIGURATION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	NEW DRAWING CREATED	01/09/2018	K. PAINTER



BILL OF MATERIAL

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	017353838	FG STEP 7R-35H-38D-38W
2	1	0294387	DEL RAIL 4 STEP-38 PLAT 35"H
3	1	02938	DEL BACK RAIL 38" WIDE

NOTE: SOME ITEMS NOT SHOWN FOR CLARITY.

TOLERANCES (UNLESS OTHERWISE SPECIFIED) (DECIMALS)	MATERIAL FINISH	STYLECREST Manufacturing 6000 Highway 10 Portland, OR 97202
FOR COMPLETELY FINISHED DO NOT SEAL OR PAINT SEE US	FOR UNFINISHED DO NOT SEAL OR PAINT SEE US	STEP/RAIL ASSEMBLY CONFIGURATION STP RL ASSY

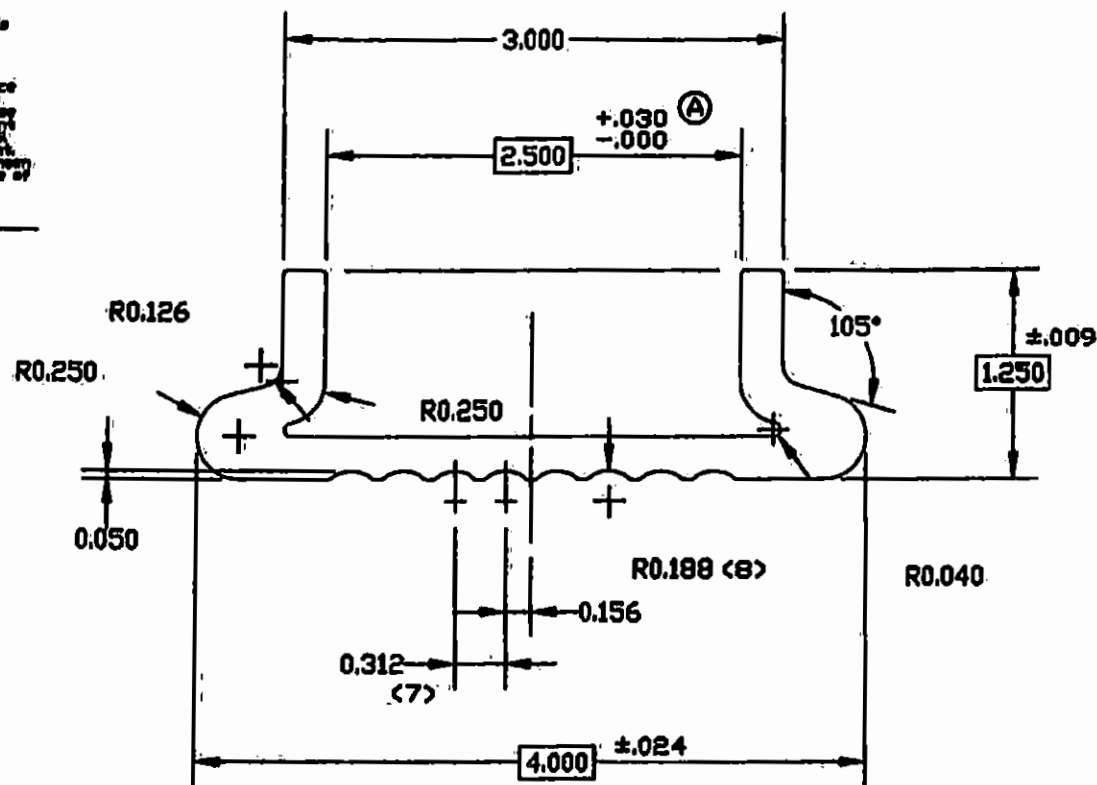
DESCRIPTION HAND RAIL

ALLOY/TEMPER: 6063-T5

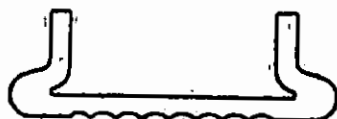
DIE NO.
A-1923

BEST APPROVAL
 THE CUSTOMER SHALL BE HELD UP
 FOR THE RESULTS OF APPROVED PRINT.
 This is not an Indalex design. It is Indalex's
 interpretation of the section designed and
 requested by its customer. Customer should
 thoroughly check the drawing and test the
 design before using. Indalex accepts no
 responsibility or liability for the performance
 of products produced therefrom. Indalex makes
 no warranty or fitness for a particular purpose
 with regard to the extrusions produced pursuant
 to this drawing. Indalex's only warranty shall
 be as stated in Indalex's sales agreement.
 My signature below indicates my approval as shown
 and my company's agreement to pay a fee charge of

Signature _____
 Date _____



NO EXPOSED



FULL SIZE

SOLID ☒	HOLLOW ☐	STANDARD COMMERCIAL TOLERANCES FOR EXTRUSION, PER A.S.T. SPECIFICATIONS, UNLESS SPECIFICALLY SHOWN OTHERWISE	
CUSTOMER STYLECREST			
CITY:		STATE:	
CUST. PART NO.		C.C. DIA. 2.0 FACTOR 14	
AREA .397 IN²		MM ²	
WT. 4.76 LBS/FT.		KG/M	
OUTSIDE PERIMETER 6.344		MM	
INSIDE PERIMETER		MM	

A	TOL WAS +.010/-0.000	REV	DESCRIPTION	BY	DATE
 INDALEX ALUMINUM SOLUTIONS GRAND, IN.					
WALL THICKNESS .125		SCALE: 2 X SIZE		DATE: 9/6/01	
UNSPECIFIED: .015		DRAWN BY: MJP			

DIE NO. A-1923